

# SPS METALS

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Since 1977, We've been a national distributor of quality roofing, architectural sheet metal, and plumbing products for the professional contractor.

ALUMINUM | COPPER | A606 COR-TEN | LEAD | PAINTED | STEEL | STAINLESS STEEL | ZINC



## ALUMINUM

### ALUMINUM

| Gauges      | Width         | Length                  | Alloy              |
|-------------|---------------|-------------------------|--------------------|
| .032 - .250 | 48", 60", 72" | 96", 120", 144"<br>Coil | 3003, 5052, 5005AQ |

### ANODIZED ALUMINUM

| Gauges      | Width    | Length                  | Color                                                                                                   | Available Upon Request               |
|-------------|----------|-------------------------|---------------------------------------------------------------------------------------------------------|--------------------------------------|
| .032 - .125 | 48", 60" | 96", 120", 144"<br>Coil | Clear Class II<br>Black Class II<br>Dark Bronze<br>Medium Bronze<br>Ex Dark Bronze<br>Champagne - Batch | 72" wide<br>Class I<br>Custom Colors |



## COPPER

### COPPER

| Alloy 110                                                  | Lead Coated         | Sheet                                                         | Coil                           | Revere Copper - Liberty Collection                                                          |
|------------------------------------------------------------|---------------------|---------------------------------------------------------------|--------------------------------|---------------------------------------------------------------------------------------------|
| Gauge<br>12, 16, 20, 24, 32, 48 & 96oz                     | 16, 20oz            | 36"x120"                                                      | 11 7/8", 15",<br>18", 20", 24" | Delaware (brass)<br>DE #1<br>Massachusetts<br>MA #6<br>New York<br>NY #11<br>North Carolina |
| Width<br>Sheet 24", 36", 48"                               | Length<br>96", 120" | Freedom Grey<br>16, 20oz                                      | 36"x96"<br>36"x120"            |                                                                                             |
|                                                            |                     | Continental Bronze<br>16, 20oz                                | 36"x96"<br>36"x120"            |                                                                                             |
| Masking available on 1 side                                |                     | Bar<br>1/8"x1", 3/16"x1" - Other sizes available upon request |                                | Hammered, Crimped,<br>Flat & Expanded                                                       |
| Coil 2.625", 11 7/8", 15", 16",<br>18", 20", 24", 36", 48" |                     |                                                               |                                |                                                                                             |



## STEEL

### STEEL

Standard Stock Length 96", 120", 144"

| G40                                             | G60                                             | G90                                           | A606 Cor-Ten                                           | Cladded Metal                                               |
|-------------------------------------------------|-------------------------------------------------|-----------------------------------------------|--------------------------------------------------------|-------------------------------------------------------------|
| 36" 16GA-26GA<br>48" 16GA-28GA<br>60" 16GA-28GA | 36" 16GA-26GA<br>48" 16GA-28GA<br>60" 16GA-28GA | 36" 10GA-26GA<br>48" 7GA-26GA<br>60" 8GA-26GA | 48" 18GA-22GA CR<br>48" 7GA-16GA HR<br>60" 7GA-16GA HR | 24G TPO WHITE,<br>GREY, TAN<br>24GA PVC WHITE,<br>GREY, TAN |
| Galvannealed A-40                               | Cold Roll                                       | Bonderized                                    | Galvalume Plus                                         |                                                             |
| 36" 14GA-26GA<br>48" 10GA-26GA<br>60" 10GA-26GA | 36" 10GA-22GA<br>48" 10GA-24GA<br>60" 11GA-20GA | 48" 11GA-26GA<br>60" 11GA-26GA                | 48" 18GA-26GA                                          |                                                             |



## STAINLESS STEEL

### STAINLESS STEEL

| Gauges - Coil                                          | Width         | Length          | Alloy         | Finish            | Terne Coated SS                         |
|--------------------------------------------------------|---------------|-----------------|---------------|-------------------|-----------------------------------------|
| 7GA-28GA                                               | 36", 48", 60" | 96", 120", 144" | 304, 316, 321 | 2B, #4, #8 Mirror | 26G-28<br>45.6" x 120"<br>20" wide coil |
| Plate                                                  | Width         | Length          | Alloy         | Finish            |                                         |
| 3/16" - 2"<br>Other sizes<br>available upon<br>request | 48", 60"      | 120", 144"      | 304, 316      | #1 Mill finish    |                                         |

Round | Hex | Rebar | Sheared & Edged Flat | True Mill Flat | Angle | Tubing

**SPS METALS - An SPS Company | 800-328-6766 | [spsmetalssupply.com](http://spsmetalssupply.com)**

**Corporate Office:** 6363 State Highway 7, Saint Louis Park, MN 55416

**Sales / Warehouse Location:** Newport. 910 Hastings Avenue, Newport MN 55055

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SOLDER & SUPPLIES | ROOF DRAINAGE SYSTEMS | FASTENERS & SEALANTS | UNDERLAYMENT | PIPE SUPPORTS



## PAINTED

### PAINTED

#### Gauge

Aluminum .032-.063  
Galvalume 22-24

#### Width

48 inches  
Slit to size

#### Length

96", 120", 144"  
Coil

#### Available finishes:

Kynar 500 / Hylar 500  
BOE (Baked on Enamel)

### SOLDER

#### Alloy Ratios:

40/60, 50/50, 60/40, 95/5,  
Pure Tin, Lead Free

#### Bar Size:

1LB, 1/3LB, 1/2LB, Meter Bar, TRI BAR

#### Wire: 1/8" DIA, 1LB & 5LB Spools

#### Soldering Fluid/Flux:

Ruby Fluid, Johnson, Harris

## SOLDER & SUPPLIES

### Soldering Supplies

- Forged Soldering Copper
- Irons
- Portable soldering kits
- Bench Furnaces
- Acetylene Torches
- Sal Ammoniac
- Acid Brushes



## LEAD

### LEAD

#### Lead Sheet

Weight: 2, 2.5, 3, 4-lb - Special order up to 60-lb per square foot  
Width: 12" - 60"  
Length: 2.5 - 25ft  
Standard stock sizes: 30"x30", 36"x36", 3'x20', 4'x20', 49"x84"  
Other sizes available upon request

#### Lead Lined Drywall

1/32" & 1/16" lead 4'x7' on 5/8" 4x10 drywall - Includes lead strips & tabs  
Other sizes available upon request

#### Lead Boot Flashing

Weight 2.5, 3, 4 & 6-lb  
Pipe Size 1-6"

Custom sizes available



## ROOF DRAINAGE

### ROOF DRAINAGE

| Gutter       | Size    | Downspout         | Size                |
|--------------|---------|-------------------|---------------------|
| Half Round   | 4"-8"   | Plain Round       | 3"-8"               |
| K Syle (O.G) | 4"-8"   | Round Corrugated  | 3"-6"               |
| EuroStyle    | 5"-7.6" | EuroStyle         | 3.1", 4", 4.7"      |
| Radius       | Call    | Square Corrugated | 2"x3", 3"x4", 4"x5" |
|              |         | Plain Square      | Made to Spec        |
|              |         | Round Twisted     | Call                |

#### Roof Drains

Zurn, Josam, Mifab, JR Smith, Watts, Sioux Chief

## UNDERLAYMENT

### UNDERLAYMENT

#### Titanium Underlayment

UDL 50  
UDL 30  
UDL 25  
PSU 30 HT Underlayment



## FASTENERS & SEALANTS

### FASTENERS & SEALANTS

#### Nails (Copper & Stainless)

.75"-3" 10G & 11G  
Smooth & Ring Shank

#### Rivets

Copper/Brass, Copper/Steel,  
Stainless, Aluminum, Paint to  
Match

#### Titebond Metal Roof Sealant

50+ Colors Paintable (1) hour  
12 Tubes per case Formulated for Kynar coated metals

## ROOF PIPE SUPPORTS

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MIFAB C-PORT  
C10  
C5-B

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